

## Hevasure Aquila-2c Monitoring System

### Technical Specification – V1.0

#### 1. Introduction

The Hevasure Aquila-2c<sup>®</sup> monitoring technology enables real-time measurements to be made on important aspects of a heating or chilled water system as well as transmission of that data to remote locations where it can be viewed on a web-browser or mobile device. Alerts are issued if any parameter exceeds critical levels, ensuring that both engineering integrity and water quality are maintained, significantly reducing the risk of corrosion and preserving HVAC system efficiency.

The complete monitoring system comprises: hardware (sensors, data acquisition system with touch screen display, manifold, enclosure and fittings) as well as software. The primary hardware is contained within a metal, glass-fronted enclosure which can be wall mounted or free standing and is usually installed in a plant room (Figure 1). The measured data is automatically collected and transmitted to a central data store, via GSM or Wi-Fi where it can be viewed using a web page on a PC, smart phone or tablet. From this central data store, notifications are sent out when a measured value exceeds pre-set limits. Further display options are available such as graphical formats, event tagging and gauge views, and data can be downloaded for further manipulation and analysis.



Figure 1: Hevasure Aquila-2c Monitoring Station

## 2. Hevasure Aquila-2s Monitoring Station (hardware)

### i. Enclosure

The overall dimensions of the steel enclosure are shown in Figure 2.

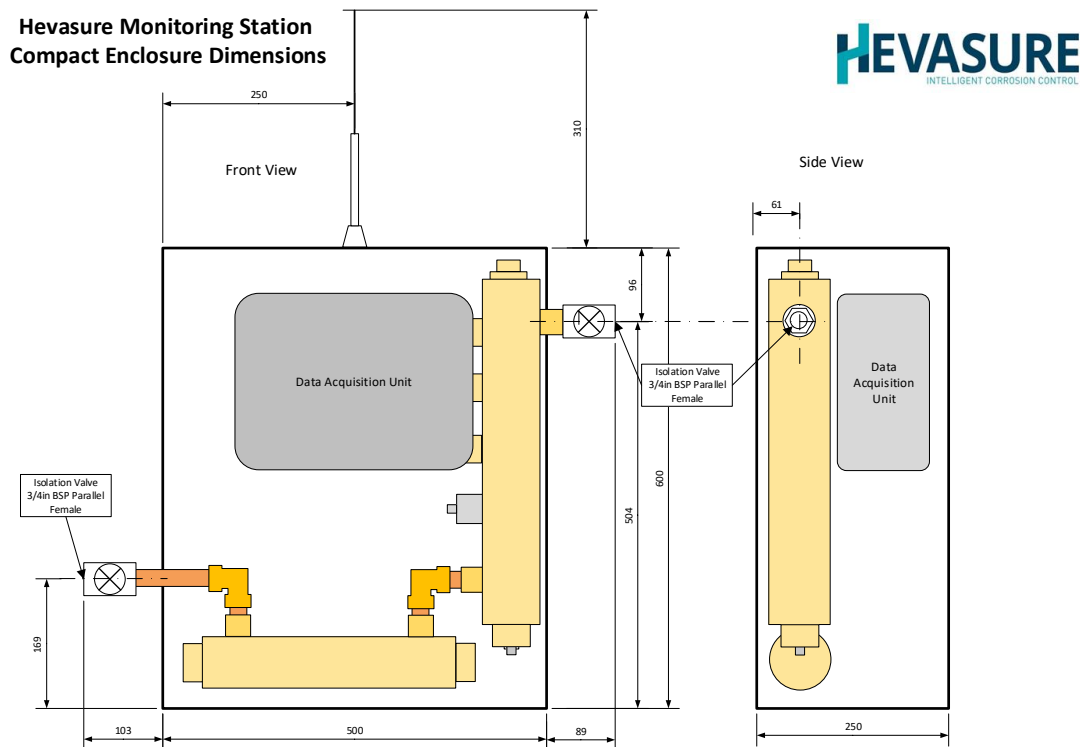


Figure 2. Monitoring Station Enclosure Dimensions

Steel cabinet: Schneider Electrical NSYS3D6525T.

Dimensions (mm): H600 x W500 x D250

Supplied with lockable handle and wall mounting brackets as standard.

CAD drawing available from Schneider Electrical [Web Site](#).

The enclosure is not IP rated it has been modified to allow improved access for routine maintenance operations.

Total weight: 25kg

### ii. Materials

Cabinet: mild steel (painted) with glass front

Manifold & galvanic current housing: Polypropylene

Plumb fittings: Brass and copper

Sensors: various with EPDM rubber seals

### iii. Operating Conditions

Max operating temperature (water): 82 C

Max hydraulic pressure: 10 bar

Note: for higher operating temperatures cooling fins can be used on the inlet side of the manifold

#### **iv. Plumbing connections**

Connections to the LTHW or CHW system flow and return pipework is via 2 x ¾" BSP

#### **v. Electrical connections**

Universal input (100-240Vac) mains supply, hard-wired. Note: A CE-approved 24V 3A DC power supply is contained within the data acquisition system.

#### **vi. Sensors (standard configuration)**

- 1 x dissolved oxygen (Modbus output)
- 1 x conductivity (Modbus output)
- 1 x temperature (Modbus output from conductivity sensor)
- 1 x pressure sensor (4-20mA)
- 1 x galvanic current sensor (mA output)
- 1 x crevice corrosion sensor (resistance), containing elements for steel and copper corrosion detection
- Input for 1 x flow meter (pulse output)
- Optional: 1 x pH sensor (Modbus output)

### **3. Data Acquisition System**

The Hevasure Aquila-2c monitoring system comes with a state-of-the-art data acquisition system, containing a touch screen and numerous digital and analogue inputs, as well as a GSM (2G, 3G and 4G) and WiFi enabled programmable modem. This will be delivered pre-configured for the system being monitored. Where mobile phone signals are not available the data acquisition system comes with Ethernet or Wi-Fi connections.

Sensor inputs: 4 x Modbus

2 x 4-20mA current sink (passive)

2 x 4-20mA current source

8 X Corrosion Resistance sensors (2-wire connection), isolated as a group.

1X Galvanic Current detect, Current from galvanic source detected across 5-ohm resistor. This is isolated

1X Flow (pulse) input

#### 4. Data Communication Modules and Connections

The various components of the Aquila-2c monitoring system are shown in Figure 3.

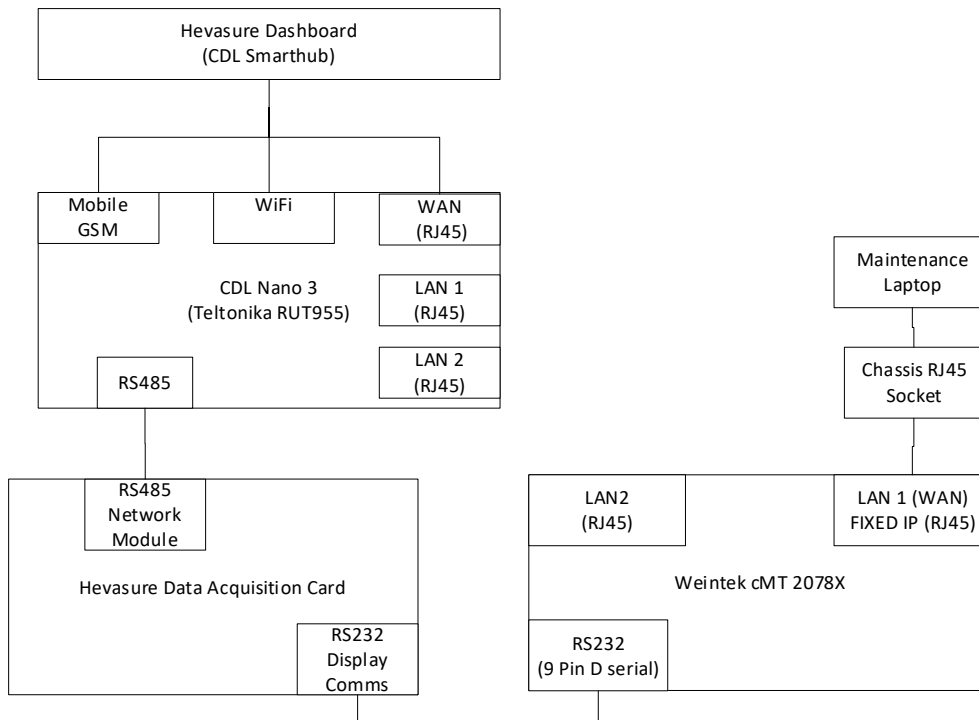


Figure 3: Aquila-2c Communication modules

#### 5. Remote Data Dashboard

All authorised users will be given a logon to the data dashboard which is accessed via a browser window. Various graphical views are available (figure 4) and data can be downloaded for further detailed analysis and presentation.



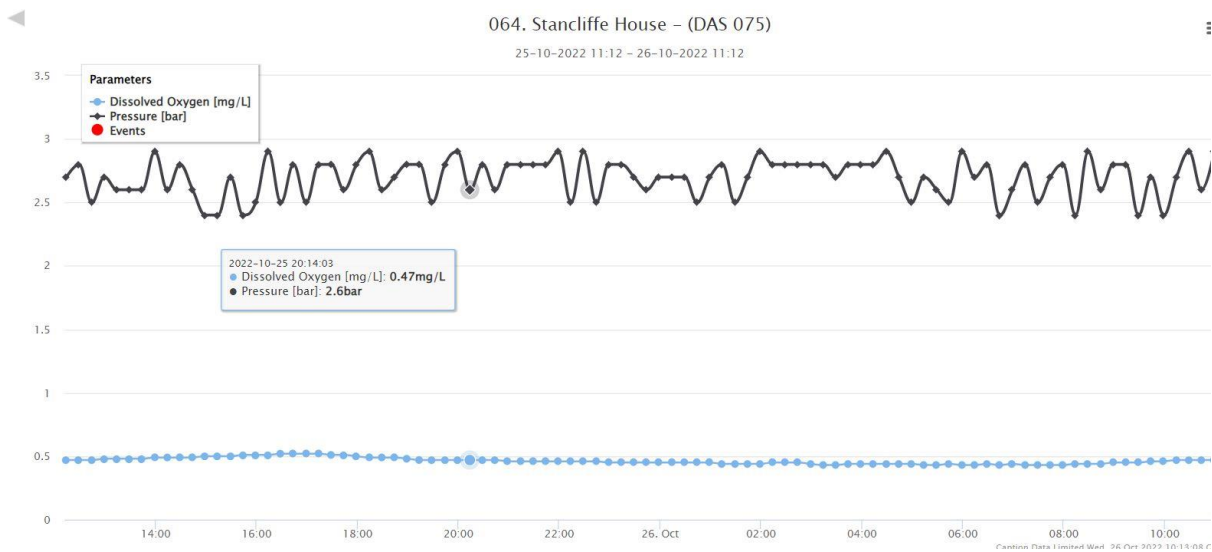


Figure 4: Remote Data Dashboard

## 6. Installation

Installation should only be carried out by a suitably qualified engineer, trained in Health & Safety within a Plant Room environment. Site specific H&S rules apply.

Reference should be made to the document 'Installation of Hevasure Aquila-2 Monitoring Station.

## Document Control

V1: Issued 26/10/2022      First release for Aquila-2c model